



3.2.1 Threaded Overlock Machine (3 yarn)

It is used to clean the edge(overcast stitch) in woven fabrics and circular knitting. It is preferred due to the fineness and flexibility of sewing. In the three-threaded overlock sewing made with two loops and a needle, the upper and lower looper threads form a smooth-looking straight chain with non-twisted yarns.

The edge cleaning stitch made by cutting the stitch cuts is done with 3-thread overlock machine.

Stitch width and stitch frequency settings are made according to fabric feature and desired quality standard. With the adjustment, shrinkage can also be taken.



Figure 3.2.1 3-thread Overlock Machine