

### **2.3.1.3 Important Points to Pay Attention when cutting with Round Blade Cutting Engine**

- Motors with a blade length of 27-30 mm are suitable for low-rise layer cuts.
  
- Generally used for cutting of wigan, liner and cotton fabrics.
- Motors with a height of 60-160 mm are suitable for high-rise layers cutting.
- Usually used for cutting of straight parts.
- Round lines should be cut with square blades. It should not be used for cutting of very rounded lines and for picking up markings.