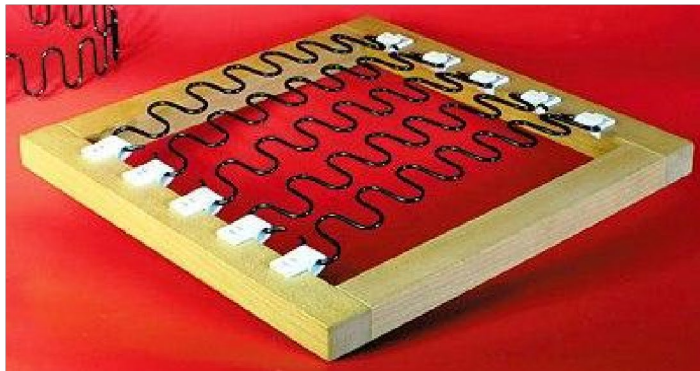


## 6.2 Technics of making zigzag arched upholstery

Arches cut proper to upholstery floor is attached to stable or portable furniture frame prepared before with the aid of lock hook.



Picture 5.9: Zigzag arch hinge



Picture 5.10: Zigzag arch hinge

Arches attached to furniture frame is fixed each other with root rope, arch hook and short spiral. To prevent uncomfot seating, rib and colon are hammered to four side of furniture frame. Arches are tied with specific spaces.



**Picture 5.11: Tying of zigzag arch**

The surface of arches is covered with quilted and sewed to arches. Quilted is fixed to sides tensely from few points. To prevent spaces between arches and quilted is sewed with crooked needles. Quilted is attached with staple nails after the necessary adjustment without breaking tension .



**Picture 5.12: Canvas used in covering of stuffing**

Stuffing material is prepared in accordance to upholstery floor by cutting . If cotton, fiber or clipping rubber is used as stuffing material , the plate is placed balanced before the rubber.



**Picture 5.13: Pulling of sparse quilted from back to the front**

Stuffing material taken in hand is placed under the furniture frame by removing backstitch.



**Picture 5.14: Placing og stuffing material**



**Picture 5.15: Stages of stuffing material**

Sparse quilted fixed from one side is fixed from front one by one by pulling from stuffing material.



**Picture 5.16: Binding of quilted front part**



**Picture 5.17: Binding of sparse quilted sides**



**Picture 5.18: Ending of sparse quilted connection**

Lining cloth is attached on the stuffing material tensely and the process is completed One layer of fiber is placed on the lining cloth by cutting properly .

Fiber prevents abrasion because of friction at the same time. Fabric cut to upholstery floor is attached with the aid of furniture frame Fabric residuals is cut with curved knife.



**Picture 5.19:Placing fibe on the lining cloth**

Lining cloth is prepared and placed tensely.



**Picture 5.20 Preparation of lining cloth**



**Picture 5.21: Stuffing material attached to upholstery**

The places of fabric'ending should be covered with hobnail or lanes in zigzag arched upholstery if lining cloth doesn't turn under the furniture frame. This technic is applied izigzag zarched upholstery. To hide extra places of furniture frame and fabric and provide decorative view , lane are commonly used. . Lane is sticked with silicon.



**Picture 5.22: Covering of ending of places of fabric**