

➤ **Construction technics of quilted upholstery**

Quilted upholsteries are commonly used in terms of comfortness and easy usage. The construction of this requires attentive and patience. It has wide using field from panel to sofa upholstery. It is applied as panel upholstery in small and middle sized workshops nowadays.

➤ **Quilted upholstery on the plywood**

It is applied in the fields of office , door and window's panel . Although it is an easy application, it requires attentive and careful laboring .



Picture 4.10: Quilted upholstery on the plywood

➤ **Quilted upholstery on the colons and rubber**

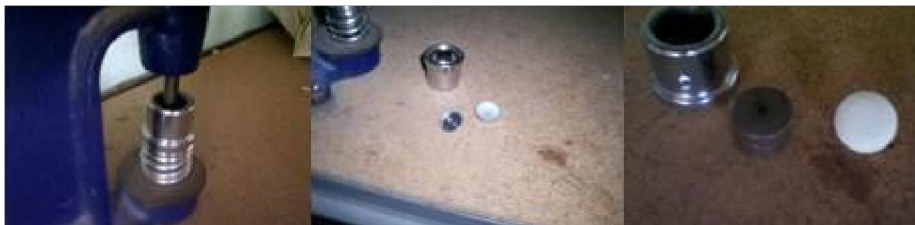
This is a demanding and attentive application. There are applications purposed repairment in small and middle sized workshops nowadays. It is not suitable for serial manufactory and completely based on manual laboring.



Picture 4.11: Quilted upholstery



Picture 4.12: Sofa quilted upholstered



Picture 4.13: Makina button



Picture 4.14: Button and fastener

Technology which is improving fast regresses applications which is not suitable for serial manufactory and based on hand craft. This type of upholstery is used in sofa, arched bed manufactory. Buttons is generally used in hand quilted upholstery.



Picture 4.15: Kapitone makinesi ve yapılmış işler

The places of quilted holes is branded and drilled on the plywood and rubber.



Picture 4.16: quilted holes



Picture 4.17: gadget of quilted holes

BRubber placed on plywood is prepared and fixed



**Picture 4.18: Fixing
of stuffing material**

Quilted holes is branded and drilled on the
plywood.



Picture 4.19: Drilling of rubber

Quilted is branded as necessary folding part .



Picture 4.20:

Branding of lining cloth

Lining cloth is started sewing from holes



**Picture 4.21: Making of lining
cloth's quilted sewing**

Sewing ropes is stretched equally.



Picture 4.22: Stretching of sewing ropes

Lining cloth is fixed by turning face cloth.



Picture 4.23: Fixing of face cloth

by turning back