

2.5. Montage of Furniture Frame

Montage of furniture frame is planned during the design. The back furniture frame is generally done steadily between the back spaces. The stage of fixing is done by glueing or screwing after glueing when furniture is finished. Sitting furniture frame is seated on the wedge or the back size of space. Furniture frames done with this way is fixed after the upholstery optionally.



Picture 3.11: Sofa frame with simple cushion

For the sofa which is planned with cushion above requires 2 piece of frame. The sitting frame is seated on the front and back space. It is fixed by screwing from top and the bottom of wedge.








Picture 3.13: Sofa with front and back cushions


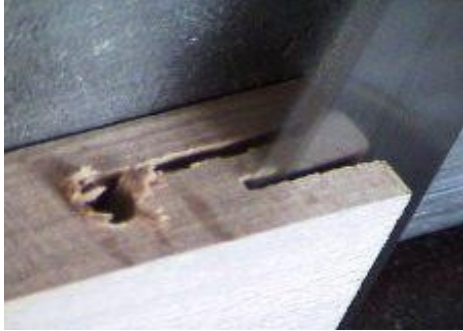






Picture 3.13: Sofa with front and back cushions





Montage the furniture frame

Application stage	Suggestions
<p>➤ Measure to the sitting place of chair frame</p> 	<p>➤ If the place of sitting is comic, measure in accordance to this measurement.</p>

<p>➤ Take the thickness of pieces in thickness machine and the same thickness</p> 	<p>➤ Adjust the amount of sawdust in an economic for the machine.</p>
<p>➤ Cut the length of pieces.</p> 	<p>➤ You can do the stage of cutting length in the length cutting machine.</p>
<p>➤ Do the stage of branding for he female tenon.</p> 	<p>➤ You can process adjusting pieces depending on each other in serial manufactory.</p>
<p>➤ Empty the barefaced female.</p> 	<p>➤ Firstly; drill two point of branded piece and determine the border of drilled place. After that, drill the rest.</p>

<p>➤ Empty female tenons in bandsaw machine.</p> 	<p>➤ Cut mortises from the inside of branding lines.</p>
<p>➤ Cut the another side of mortise in the bandsaw machine.</p> 	<p>➤ Do this stage by turning the piece from the bottom to top.</p>
<p>➤ Do the branding of male tenon in accordance to female tenon.</p> 	<p>➤ Use straight square in branding stage</p>

<p>➤ Control the branding by superposing the pieces.</p> 	<p>➤ Pay attention to the combination of mortises in proficient firmness.</p>
<p>➤ Cut the male tenon.</p> 	<p>➤ Cut the male tenons from the out of branding lines.</p>
<p>➤ Cut the other side of male tenon .</p> 	<p>➤ You can tie the piece of stop to the back side in serial cutting.</p>

<p>➤ Lower the lid of mortise.</p> 	<p>➤ You can cut the pieces of mortise in bandsaw or circle saw .</p>
<p>➤ Combine the pieces of male and female tenons.</p> 	<p>➤ Control the pieces by combining without glue.</p>
<p>➤ Glue the mortises.</p> 	<p>➤ Don't use glue too much .</p>
<p>➤ Montage the pieces.</p> 	<p>➤ Prepare the pressed materials before the using .</p>

➤ Press the pieces with clamp rçalarını işkence ile sıkınız.



➤ Prevent the pressing of pieces via clamp.

➤ Control the square by measuring angles .



➤ Provide the equal measurement for angles.

➤ Prevent glueing frames too much.

➤ Control the dried furniture frame by replacing it .



➤ Pay attention to thickness of fabrics in the edges as conditioning of frame.

➤ Hammer the linen or rubber colon to the furniture frame by stretching with turnbuckle.



➤ You can hammer colons with nail or upholstery gun by stapling.



➤ Hammer the canva on the colons.



➤ You can also use American cloth instead of canva.

➤ Staple the edges of fabrics by putting the material of upholstery with upholstery gun.



➤ Don't forget cutting of surface fabric' residual.