

1.1.3 Cleaning

In wooden framework construction, the cleaning process, which we call polishing, is done in two stages.

The first step; worktops fort his purpose, the work pieces which are brought to a net size are taken on a suitable workbench. In order to remove the marks and stains on the thickness machine and the circular saw machine, firstly the system is calibrated. If there is any visible crushing during the rounding process, embossing is applied here.



Picture 1.10: The surface of the workpiece

After machining, the rough sanding process starts. This process can be done by hand sanding wedges or by electric hand tools. During rough grinding, care should be taken to ensure that the sanding is carried out in the fiber direction of the timber. Otherwise, the abrasive grains break the wood fibers to create scratches on the surface.



Picture 1.11: Work the surface of the workpiece and rough sanding the machine

In the second stage; wood framework parts which have finished rough sanding process should be done after fine

finishing installation. Otherwise glue dishes and surface scratches to be formed during the installation again must be done fine refinement. The calendering must be done after the quadrature of the framework.

After the wood framework assembly is finished, glue surplus in the joints should be cleaned with a damp cloth or with a lint.