

## **1.4 Template Preparation and cloth spreading (Pastal)**

### **1.4.1 Cloth Spreading**

Template (Jig): It is called a piece of a work as an element to assemble. They are the result of taking the front, side or top view or taking the surface as a base. They should cut thin plywood, wood fiber board or a thick cardboard. Templates are used to identify and cut parts of a work they belong to.

In the market, the traders may use the "jig" word, instead of the word "template". Templates are indispensable aids in making transactions such as frame production, special shaped parts, cutting, etc.

Primarily the template is drawn with the scale of 1/1 according to the work to be done. The part to be removed from the picture is determined. When the drawing is finished, stencil material is placed under the sketch paper. It is drawn with pencil by putting carbon paper between the pieces. So that the bottom template preparation comes to a point.

The name of the work, the name of the part and the part code must not be deleted in all templates prepared for production. This information should be written in a way that can be read by everyone easily. The templates should be stored in such a way that they will remain firm and secure.