

3.2.9 Cautions for Overlock Sewing

- Strap protection must be attached to the hand wheel.
- Make sure that the machine is properly connected to the power source. (Check the power cord.)
- Before servicing, adjusting, repairing, cleaning, replacing needles or replacing needles, make sure that you have switched off the power to the machine (the power switch is turned off) and that the motor is completely stopped.
- Operate the machine you have just received at speeds below 6000 rpm for the first month.
- In order to be able to make a series of yarn changes in overlock machines, cut all yarns without removing the yarns completely. Then pull out the threads to be attached to the thread ends and pull them out. Then you can go back to sewing.
- Do not exceed the upper limit line on the oil indicator window when fulfilling machine oil.
- Before using the new machine, pour a drop of machine oil onto the upper grabber lever.
- Before operating the machine, make sure that the pins, the needle tip is not broken and the pins are pointing in the correct direction.
- Make sure that the thread is correctly attached to the machine.
- After the sewing is complete, clean the machine and cover its case over dust to protect it.