

3.2.3 Threaded Overlock Machine (5 yarn)

While the three threads perform edge cleaning, the other two threads form the chain stitch. It is very sturdy and flexible. Yarn consumption is high. It has two needles and three grabbers.

5-thread overlock machines are available to do safety and edge trim sewings just like 4-thread overlock machines.

1 needle with 2 grabbers make the edge cleaning work. With 1 needle and 1 grabber also do chain stitching. For 5-thread overlock machines, the safety stitch is made with a chain stitch.



Picture 3.2.3 5 Threaded Overlock Machine